

# Level Plus®

Magnetostrictive Liquid-Level Sensors  
with Temposonics® Technology



## M-Series Model MG Transmitter with Digital Output

Document Part Number  
550784 Revision I

### Data Sheet

#### FEATURES

- Modbus and FOUNDATION™ fieldbus Output
- 3-in-1 Measurement
  - Product
  - Interface
  - Temperature
- 100 point Strap Table
- No Scheduled Maintenance or Recalibration
- API Temperature Corrected Volumes
- Non-linearity 0.008% F.S.
- Explosion-proof and/or Intrinsically Safe

#### APPLICATIONS

- Custody Transfer
- Inventory Control
- Bulk Storage
- Sanitary Process Control

#### MARKETS

- Petroleum and Petrochemical
- LPG Terminals
- Biotech and Pharmaceuticals
- Food and Beverage
- Water and Wastewater

#### Product overview

The Level Plus® M-Series Model MG level transmitter satisfies the demand for a digital communication interface that offers the liquid-level marketplace unsurpassed flexibility to meet most process application conditions. The Level Plus Model MG transmitter provides 3-in-1 measurement using one process opening for product level, interface level, and temperature measurements. Once the transmitter is installed and calibrated there is no requirement for scheduled maintenance or recalibration. ***Set it and forget it!***

Level Plus Model MG transmitters are modular in design, offering you a selection of electronic housing styles, transmitter pipe styles and wetted materials. The Level Plus Model MG transmitter features a removable sensing element and can also incorporate 1, 5, or 12 temperature measurement points depending on the output. Subject to local electrical codes, the sensing element and electronics housing can be removed from the transmitter pipe without disrupting the operation of your process saving you time and money.

Outputs for the Level Plus Model MG transmitter include Modbus, FOUNDATION™ fieldbus, and DDA (a proprietary ASCII protocol). Modbus and DDA outputs are communicated via a 4-wire multi-drop power and data bus (EIA 485), whereas FOUNDATION™ fieldbus has a specified 3-wire bus. Utilizing the bus network eliminates the requirements for individual cable runs from each tank and these three data formats provide a direct interface to most types of computers and digital communication equipment. Both Modbus and FOUNDATION™ fieldbus outputs also allow a user to measure volume from a 100 point strap table with the option for temperature correction.



Model MG Sanitary Transmitter  
NEMA Type 4X Enclosure



Model MG Rigid Transmitter  
Single-Cavity Housing



Model MG Flexible Transmitter  
Dual-Cavity Housing



All specifications are subject to change. Contact MTS for specifications and engineering drawings that are critical to your application. Drawings contained in this document are for reference only. Go to <http://www.mtssensors.com> for the latest support documentation and related media.

## Product specifications


Parameters	Specifications	Parameters	Specifications
<b>LEVEL OUTPUT</b>		<b>Lightning/ Transient protection:</b>	
<b>Measured variable:</b>	Product level and interface level	<b>Stage 1:</b> Line-to-ground surge suppression; IEC 61000-4-5	
<b>Output signal / Protocol:</b>	Modbus RTU, DDA or FOUNDATION™ fieldbus	<b>Stage 2:</b> Line-to-line and line-to-ground transient suppressors; IEC 61000-4-4	
<b>Order length:</b>	<b>Flexible hose:</b> (FM, CSA, ATEX IIA): 3048 mm (120 in.) to 22000 mm (866 in.) $\Delta$ § (ATEX IIB): 3048 mm (120 in.) to 13500 mm (531.5 in.) $\Delta$ § <b>Rigid pipe:</b> 508 mm (20 in.) to 7620 mm (300 in.) $\Delta$ § <b>Sanitary pipe:</b> 508 mm (20 in.) to 7620 mm (300 in.) $\Delta$ § $\Delta$ Contact factory for longer lengths. § Order length equals the measurement range plus the inactive zone.	<b>CALIBRATION</b>	
<b>Non-linearity:</b>	0.008% F.S. or 0.794 mm (1/32 in.)* * Whichever is greater	<b>Zero adjust range:</b>	Anywhere within the active length
<b>Hysteresis:</b>	0.002% F.S. or 0.397 mm (1/64 in.)* (any direction) * Whichever is greater	<b>Span adjust range:</b>	Full scale to 152 mm (6 in.) from zero
<b>Resolution:</b>	0.025 mm (0.001 in.)	<b>ENVIRONMENTAL</b>	
<b>Calculated variables:</b>	GOVP GOVI GOVT GOVU NSVP	<b>Enclosure rating:</b>	NEMA Type 4X
<b>TEMPERATURE OUTPUT</b>		<b>Humidity:</b>	0 to 100% relative humidity, non-condensing
<b>Measured variable:</b>	Average and multi-point temperatures Up to 12 Modbus $\infty$ Up to 5, DDA and FOUNDATION™ fieldbus $\infty$ Minimum length of 2032 mm (80 in.) for 12 temperature positions.	<b>Operating temperatures:</b>	<b>Electronics:</b> -40 °C (-40 °F) to 71 °C (160 °F) <b>Sensing element:</b> -40 °C (-40 °F) to 125 °C (257 °F) $\diamond$ <b>Temperature element:</b> -40 °C (-40 °F) to 105 °C (221 °F) $\diamond$ Contact factory for specific temperature ranges.
<b>Temperature accuracy:</b>	$\pm 0.28$ °C ( $\pm 0.5$ °F)	<b>Vessel pressure:</b>	Dependent on float pressure, contact factory for more information
<b>ELECTRONICS</b>		<b>Materials:</b>	<b>Wetted parts:</b> 316L stainless steel $\dagger$ <b>Non-wetted parts:</b> 316L stainless steel, Epoxy coated aluminum $\dagger$ Contact factory for alternative materials.
<b>Input voltage:</b>	<b>Modbus and DDA:</b> 10.5 to 30.1 Vdc 28 Vdc maximum for I.S. ATEX approval <b>FOUNDATION™ fieldbus:</b> 9 to 32 Vdc bus powered	<b>FIELD INSTALLATION</b>	
<b>Fail safe:</b>	High, full scale	<b>Housing dimensions:</b>	<b>Single cavity:</b> 127 mm (5 in.) by 123 mm (4.85 in.) 121 mm (4.75 in.) O.D. <b>Dual cavity:</b> 127 mm (5 in.) by 177 mm (6.95 in.) 121 mm (4.75 in.) O.D. <b>NEMA Type 4X:</b> 81 mm (3.2 in.) by 123 mm (4.85 in.) O.D.
<b>Reverse polarity protection:</b>	Series diode	<b>Mounting:</b>	<b>Rigid pipe:</b> $\frac{3}{4}$ in. Adjustable MNPT fitting, Flange and Tri-Clamp® Mounts <b>Flexible hose:</b> 1 in. Adjustable MNPT fitting, Flange mount
		<b>Wiring:</b>	<b>Modbus and DDA:</b> 4-wire connections plus earth ground. Daniel Woodhead 6-pin male connector. Integral cable with pigtails. <b>FOUNDATION™ fieldbus:</b> Type A fieldbus cable
		<b>ELECTRICAL CONNECTIONS</b>	
		<b>Single and Dual Cavity:</b>	$\frac{3}{4}$ in. FNTF conduit opening, M20 for ATEX version
		<b>NEMA Type 4X:</b>	$\frac{1}{2}$ in. FNTF conduit opening

## Agency approvals

### Modbus and DDA Explosion proof

<b>FM 3615</b> <b>C22.2 No. 30</b>	Class I, Division 1, Groups B, C and D •• Class II, Division 1, Groups E, F and G •• Division 1, NEMA Type 4X
	•• Explosion-proof housing required

### Intrinsically Safe

<b>FM 3610</b> <b>C22.2 No. 157</b>	Class I, Division 1, Groups A, B, C and D Class II, Division 1, Groups E, F and G Class III, T4 Division 1, NEMA Type 4X
<b>EN 50020</b>	PTB 04 ATEX 2028 X  II 1/2 G bzw. II 2 G Ex ia IIB T4 bzw. Ex ia IIA T4

### FOUNDATION™ fieldbus Explosion proof

<b>FM 3615</b> <b>C22.2 No. 30</b>	Class I, Division 1, Groups B, C and D Δ Class II, Division 1, Groups E, F and G Δ Division 1, NEMA Type 4X Δ Explosion-proof housing required
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### Intrinsically Safe

<b>FM 3610</b> <b>C22.2 No. 157</b> <b>CSA E60079-11</b> <b>EN 60079-11</b>	PENDING
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## MTS digital setup software interface

### Modbus and DDA programming

MTS has developed the MTS Setup Software to help customers program and customize their Modbus and DDA transmitters.

Both Modbus and DDA Setup Software allow the user to change addresses, calibrate current tank levels, and create a backup/restore file of current settings. In addition, the Modbus Setup Software allows the user to program alarms, change the units of the output, and setup the temperature correction method and volume calculation method.

MTS setup software is shipped with each transmitter order. However, if you require an additional copy or an upgrade to your currently installed setup software, software is available for download from the MTS Level Products page at <http://www.mtssensors.com>

### FOUNDATION® fieldbus programming

Please note that the MTS Setup Software does not include any software installation program for setting up the Level Plus Model MG transmitter for FOUNDATION™ fieldbus output. All programming for FOUNDATION™ fieldbus output must be performed using a host or handheld device such as the *Rosemount® 375 or 475*.

MTS has developed a DD file for the *Rosemount® 375 or 475* which includes all of the required programming capabilities.

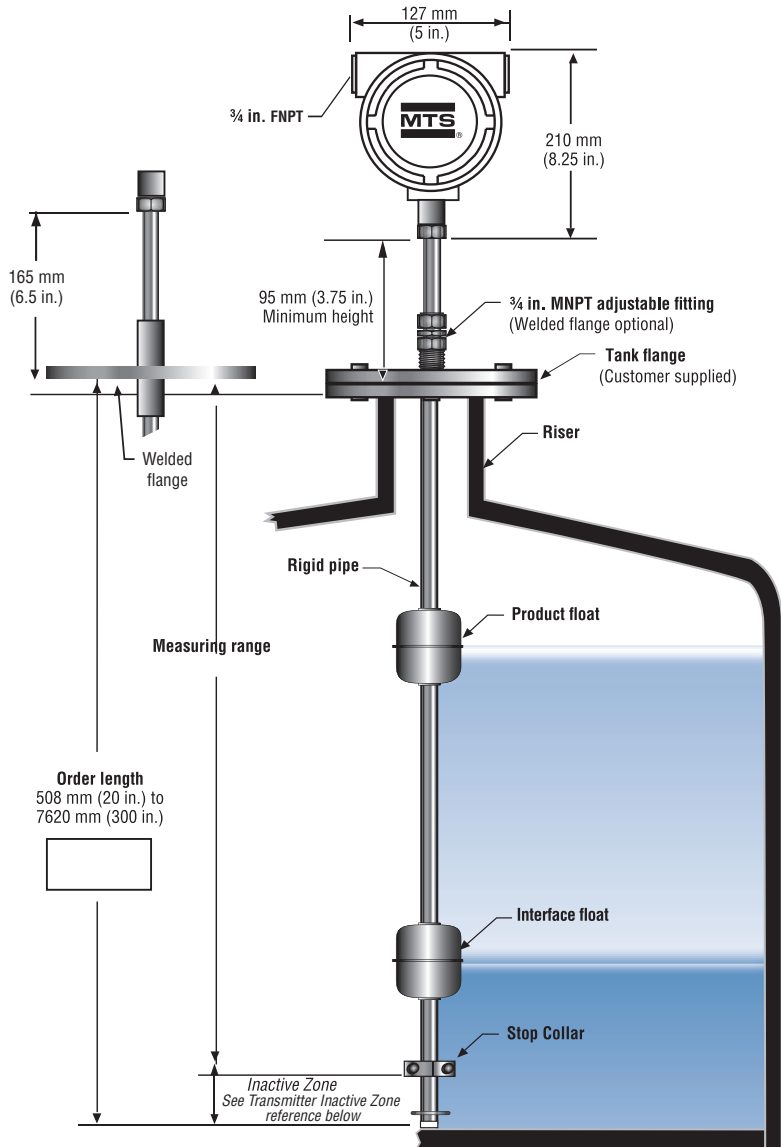
**Level Plus® Model MG Installation Guideline**  
**Rigid Pipe Applications**

**Installation guideline, rigid pipe**

MTS offers the Level Plus Model MG transmitter configured with a rigid pipe constructed of 316L stainless steel (*see illustration below*). The rigid pipe configuration can be ordered in lengths from 508 mm (20 in.) to 7620 mm (300 in.). The Model MG transmitter is typically ordered with a 3/4 in. MNPT Adjustable fitting which allows the transmitter order length to be adjusted (within a few inches) if the tank height and order length are not exactly equal.

The 'Measuring range' of the Model MG transmitter is equal to the 'Order length' minus the 'Inactive zone' of 74 mm (2.9 in.). The transmitter can be ordered with a single product float or can include the optional interface float (*Refer to the Level Plus Accessories Catalog, document no. 551103 for optional float selections*). If required, temperature measurement is also an option.

A stop collar is included which is designed to keep the float out of the inactive zone. The placement of the stop collar is dependent on the float and placement of the magnet. If your application requires measuring to the bottom of your vessel, ask MTS about our 'low liftoff' float option which can measure less than 25 mm (1 in.) of liquid.



**TRANSMITTER INACTIVE ZONE REFERENCE**

Material	Order Length 1219 mm (< 48 in.)	Order Length 1220 mm (> 48 in.)
316L SS, Hastelloy C	74 mm (2.9 in.)	74 mm (2.9 in.)
Teflon	114 mm (4.5 in.)	132 mm (5.2 in.)

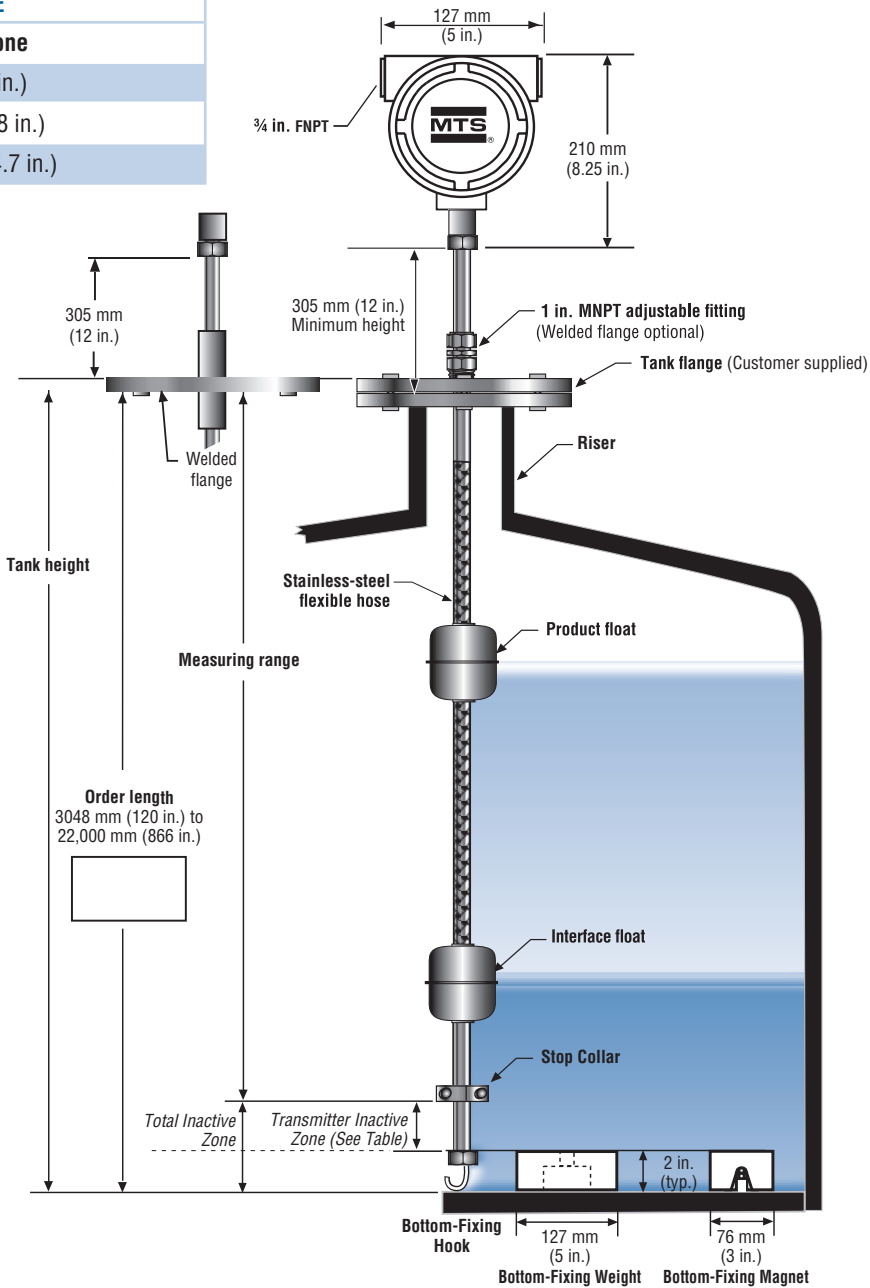
Installation guideline, flexible hose

MTS offers the Level Plus Model MG transmitter configured with a Flexible hose constructed of 316L stainless steel (*see illustration below*). The flexible hose configuration can be ordered in lengths from 3048 mm (120 in.) to 22,000 mm (866 in.). The Level Plus Model MG transmitter for flexible hose applications is typically ordered with a 1 in. adjustable MNPT fitting. This fitting allows the transmitter to be adjusted (within a few inches) if the order length is not exact.

The Model MG transmitter 'Measuring range' is equal to the 'Order length' minus the 'Inactive zone' (refer to the Transmitter Inactive Zone Reference table below). The 'Order length' should equal the 'Tank height' minus 51 mm (2.0 in.). The transmitter can be ordered with a single product float or can include the optional interface float (*Refer to the Level Plus Accessories Catalog, document no. 551103 for optional float selections*). If required, temperature measurement is also an option.

A stop collar is also included which is designed to keep the float out of the inactive zone. The placement of the stop collar is dependent on the float and placement of the magnet. If your application requires measuring to the bottom of your vessel, ask MTS about our 'low liftoff' float option which can measure less than 25 mm (1 in.) of liquid.

TRANSMITTER INACTIVE ZONE REFERENCE	
Length	Inactive Zone
< 7.6 m (25 ft.)	76 mm (3 in.)
< 12.2 m (40 ft.)	97 mm (3.8 in.)
< 22 m (72.2 ft.)	120 mm (4.7 in.)

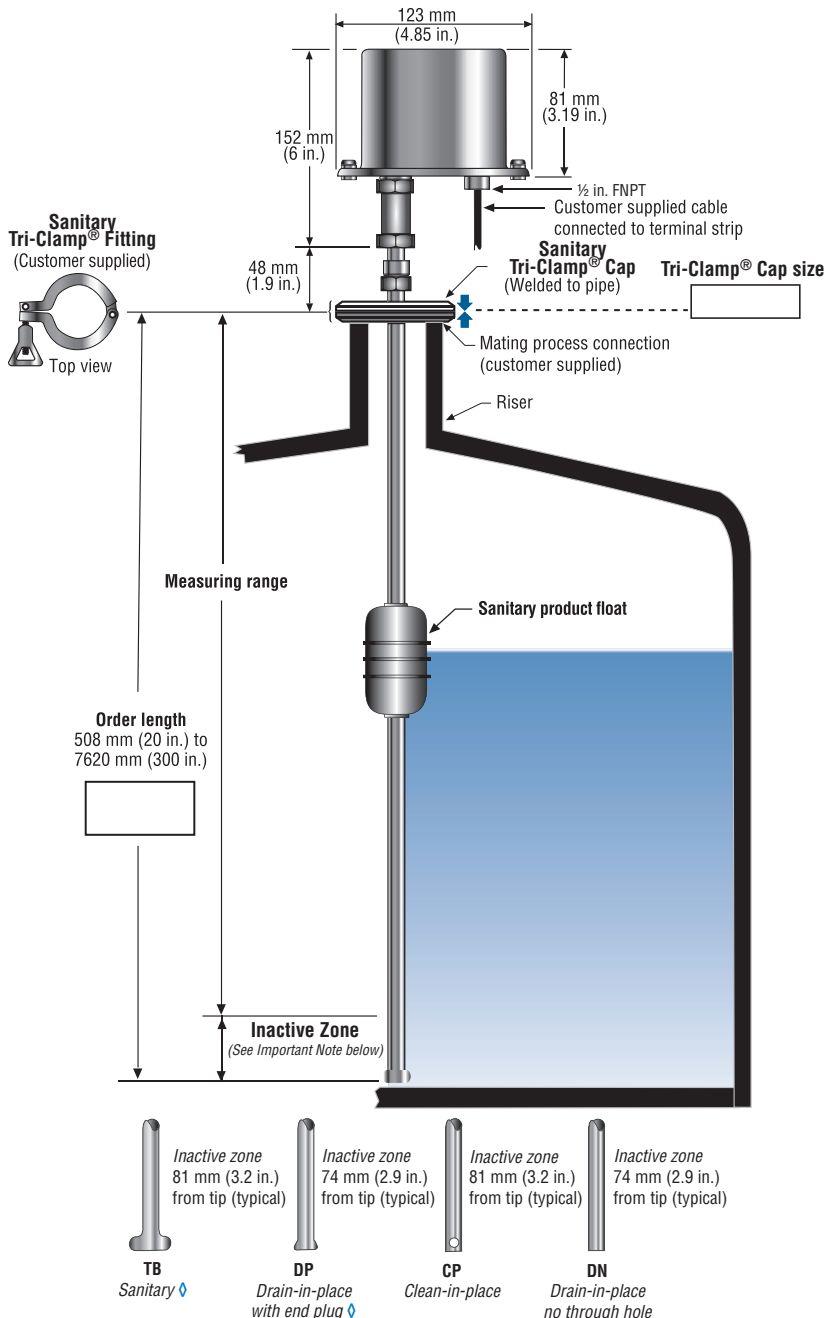


Level Plus® Model MG Installation Guideline  
Sanitary Pipe Applications

Installation guideline, sanitary pipe

MTS offers the Level Plus Model MG transmitter configured with a Sanitary pipe constructed of 316L stainless steel (see illustration below). The sanitary pipe configuration can be ordered in lengths from 508 mm (20 in.) to 7620 mm (300 in.). The 316L sanitary pipe comes standard with a Ra 25 µm (0.625 µm) finish, however an electropolish option is also available with a Ra 15 µm (0.375 µm) finish. The standard process fitting is a welded Tri-Clamp® cap. Because the Tri-Clamp cap is welded, it is imperative that the correct order length is provided. The order length should be equal to the height from the bottom of the tank to the top of the process connection on the tank.

The Model MG transmitter 'Measuring range' is equal to the 'Order length' minus the 'Inactive zone'. The inactive zone measurement is dependent on the end plug style chosen (shown in the table below). The standard sanitary float magnet is offset to ensure the magnet does not enter the inactive zone despite the end plug. The transmitter can be ordered with a single product float or can include the optional interface float (Refer to the Level Plus Accessories Catalog, document no. 551103 for optional float selections). If required, temperature measurement is also an option.



End plug style comes with permanently mounted floats. These floats cannot be removed from the pipe.

## Ordering information for FM and CSA approvals

<b>TRANSMITTER MODEL</b>		=	<b>M</b>	1	
<b>M</b>	= Magnetostrictive transmitter				
<b>TYPE</b>		=	<b>G</b>	2	
<b>G</b>	= Digital output level transmitter				
<b>INPUT POWER</b>		=	<b>A</b>	3	
<b>A</b>	= 24 Vdc				
<b>OUTPUT</b>		=		4	
<b>M</b>	= Modbus RTU data format				
<b>D</b>	= MTS DDA				
<b>F</b>	= FOUNDATION™ fieldbus (XP only)				
<b>HOUSING TYPE</b>		=		5	
<b>3</b>	= NEMA Type 4X, 316L stainless steel with NPT and internal terminal blocks (Intrinsically safe only)	<b>C</b>	= Dual cavity (explosion-proof and intrinsically safe)		
<b>B</b>	= Single cavity (explosion-proof and intrinsically safe)	<b>L</b>	= NEMA Type 4X, 316L with 6-pin connector (Intrinsically safe only)		
<b>ELECTRONICS MOUNTING</b>		=		6	
<b>1</b>	= Integral electronics				
<b>TRANSMITTER PIPE/HOSE</b>		=		7	
<b>B</b>	= Industrial end-plug with stop collar	<b>F</b>	= Sanitary, drain-in-place, no hole, DN		
<b>C</b>	= Sanitary, T-bar, TB	<b>M</b>	= Flexible w/bottom fixing hook (stainless steel only)		
<b>D</b>	= Sanitary, drain-in-place, DP	<b>N</b>	= Flexible w/bottom fixing weight (stainless steel only)		
<b>E</b>	= Sanitary, clean-in-place, CP	<b>P</b>	= Flexible w/bottom fixing magnet (stainless steel only)		
<b>MATERIALS OF CONSTRUCTION (WETTED PARTS) (Note: contact factory for other materials)</b>		=		8	
<b>1</b>	= 316L stainless steel	<b>3</b>	= Hastelloy C	<b>C</b>	= CRN Approved
<b>2</b>	= Electropolished 316L stainless steel Ra 15	<b>A</b>	= Teflon		
<b>PROCESS CONNECTION TYPE</b>		=		9	
<b>1</b>	= NPT, adjustable fitting	<b>6</b>	= 150 lbs. welded RF flange		
<b>4</b>	= Sanitary, welded	<b>7</b>	= 300 lbs. welded RF flange		
<b>5</b>	= Sanitary, adjustable fitting	<b>8</b>	= 600 lbs. welded RF flange		
<b>PROCESS CONNECTION SIZE</b>		=		10	
<b>A</b>	= ¾ in. (NPT for 5/8 in. pipe)	<b>F</b>	= 3 in.		
<b>B</b>	= 1 in. (NPT for 7/8 in. hose)	<b>G</b>	= 4 in.		
<b>C</b>	= 1½ in.	<b>H</b>	= 5 in. (except sanitary)		
<b>D</b>	= 2 in.	<b>J</b>	= 6 in.		
<b>E</b>	= 2½ in.				
<b>TEMPERATURE (DIGITAL THERMOMETERS)</b>		=		11	
<b>0</b>	= None	<b>5</b>	= Five DTs, evenly spaced as API		
<b>1</b>	= One DT, fixed position	<b>6</b>	= Five DTs, customer defined position #		
<b>2</b>	= One DT, customer defined position #	<b>K</b>	= Twelve DTs, evenly spaced per API		
		<b>L</b>	= Twelve DTs, customer defined position #		
<b>Notes:</b>					
# If this DT option is selected, option '18 E' must also be selected.					
§ One DT at 203 mm (8 in.) from end of transmitter if the order length is less than 9144 mm (360 in.). If the length greater, One DT at 914 mm (36 in.) from the end of the transmitter.					
<b>UNIT OF MEASUREMENT</b>		=		12	
<b>M</b>	= Metric (millimeters) Encode length in millimeters if using metric (XXXXX mm)	<b>U</b>	= US Customary (inches) Encode length in inches if ordering in US Customary (XXX.XX in.)		
<b>LENGTH</b> (Order length based on unit of measurement)		=		13-17	
	= Rigid or Sanitary transmitter: 508 mm (20 in.) to 7620 mm (300 in.)		= Flexible transmitter: 3048 mm (120 in.) to 22,000 mm (866 in.)		
<b>SPECIAL</b>		=		18	
<b>S</b>	= Standard product	<b>E</b>	= Engineering special (not affecting agency controlled parts or features)		

## Model MG Liquid-Level Transmitter - ATEX Approval

### Ordering information

### Ordering information for ATEX approval

<b>TRANSMITTER MODEL</b>		=	<b>M</b>	1
<b>M</b>	= Magnetostrictive transmitter			
<b>TYPE</b>		=	<b>G</b>	2
<b>G</b>	= Digital output level transmitter			
<b>INPUT POWER</b>		=	<b>A</b>	3
<b>A</b>	= 24 Vdc			
<b>OUTPUT</b>		=		4
<b>M</b>	= Modbus RTU data format			
<b>D</b>	= MTS DDA			
<b>F</b>	= FOUNDATION™ fieldbus (Not approved)			
<b>HOUSING TYPE</b>		=		5
<b>F</b>	= NEMA Type 4X, 316L stainless steel with blue cable (ATEX IIA)			
<b>G</b>	= Single cavity (ATEX IIA)			
<b>H</b>	= Dual cavity (ATEX IIA)			
<b>P</b>	= NEMA Type 4X, 316L stainless steel with blue cable (ATEX IIB)			
<b>R</b>	= Single cavity (ATEX IIB)			
<b>S</b>	= Dual cavity (ATEX IIB)			
<b>ELECTRONICS MOUNTING</b>		=		6
<b>1</b>	= Integral electronics			
<b>TRANSMITTER PIPE/HOSE</b>		=		7
<b>B</b>	= Industrial end-plug with stop collar			
<b>C</b>	= Sanitary, T-bar, TB			
<b>D</b>	= Sanitary, drain-in-place, DP			
<b>E</b>	= Sanitary, clean-in-place, CP			
<b>F</b>	= Sanitary, drain-in-place, no hole, DN			
<b>M</b>	= Flexible w/bottom fixing hook (stainless steel only)			
<b>N</b>	= Flexible w/bottom fixing weight (stainless steel only)			
<b>P</b>	= Flexible w/bottom fixing magnet (stainless steel only)			
<b>L</b>	= Sanitary Special			
<b>MATERIALS OF CONSTRUCTION (WETTED PARTS) (Note: contact factory for other materials)</b>		=		8
<b>1</b>	= Stainless steel, 1,4404		<b>A</b>	= Teflon / FEP
<b>2</b>	= Stainless steel, 1,4404 electropolished (3A approved, Ra 15 finish)		<b>B</b>	= Teflon / FEP with plastic floats for zone 1, IIA and IIB
<b>3</b>	= Hastelloy C			
<b>5</b>	= Stainless steel, 1,4404 ◇			
<b>6</b>	= Stainless steel, 1,4404 electropolished (3A approved, Ra 15 finish) ◇			
<b>7</b>	= Hastelloy C ◇			
				◇ Stainless steel floats for Zone 0 IIB or plastic floats for Zone 0 IIA
<b>PROCESS CONNECTION TYPE</b>		=		9
<b>1</b>	= NPT, adjustable fitting		<b>7</b>	= 300 lb. welded RF flange
<b>4</b>	= Sanitary, welded		<b>8</b>	= 600 lb. welded RF flange
<b>5</b>	= Sanitary, adjustable fitting		<b>9</b>	= DIN flange welded according to specification
<b>6</b>	= 150 lb. welded RF flange			
<b>PROCESS CONNECTION SIZE</b>		=		10
<b>A</b>	= ¾ in. (NPT for 5/8 in. pipe)		<b>F</b>	= 3 in.
<b>B</b>	= 1 in. (NPT for 7/8 in. hose)		<b>G</b>	= 4 in.
<b>C</b>	= 1½ in.		<b>H</b>	= 5 in. (except sanitary)
<b>D</b>	= 2 in.		<b>J</b>	= 6 in.
<b>E</b>	= 2½ in.			



Ordering information continued

TEMPERATURE (DIGITAL THERMOMETERS)					=	<input type="text"/>	11
0	=	None	5	=	Five DTs, evenly spaced as API		
1	=	One DT, fixed position§	6	=	Five DTs, customer defined position ‡		
2	=	One DT, customer defined position ‡	K	=	Twelve DTs, evenly spaced per API		
Note:		L	=	Twelve DTs, customer defined position ‡			
‡If this DT option is selected, option '18 E' must also be selected							
§ One DT at 203 mm (8 in.) from end of transmitter if the order length is less than 9144 mm (360 in.). If the length greater, One DT at 914 mm (36 in.) from the end of the transmitter.							
UNIT OF MEASUREMENT					=	<input type="text"/>	12
M	=	Metric (millimeters) Encode length in millimeters if using metric (XXXXX mm)	U	=	US Customary (inches) Encode length in inches if ordering in US Customary (XXX.XX in.)		
LENGTH (Order length based on unit of measurement)					=	<input type="text"/>	13-17
= Rigid or Sanitary transmitter: 508 mm (20 in.) to 7620 mm (300 in.)			= Flexible transmitter: 3048 mm (120 in.) to 22,000 mm (866 in.) except ATEX IIB max. length 13500 mm (531 in.)				
= Teflon: 508 mm (20 in.) to 6096 mm (240 in.)							
SPECIAL					=	<input type="text"/>	18
S	=	Standard product	E	=	Engineering special (not affecting agency controlled parts or features)		

## Level Plus® Model MG Accessories

### Standard Product Floats


### Standard product floats

Listed below are standard floats for general applications. Please consult the factory for help in selecting the correct float for your application. For detailed information about all liquid-level product accessories, refer to the 'Level Plus Accessories Catalog, document No. 551103' available in PDF format at <http://www.mtssensors.com>

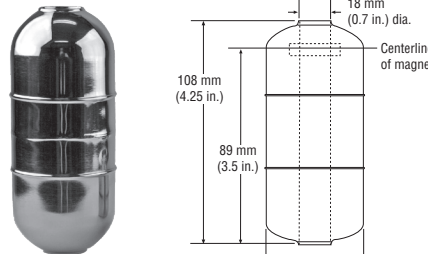
#### General Notes (for all applications):

1. Be sure that the float specific gravity is at least 0.05 less than that of the measured liquid as a safety margin at ambient temperature.
2. For interface measurement: A minimum of 0.05 specific gravity differential is required between the upper and lower liquids.
3. Sanitary polish is available for stainless-steel floats up to 200 Grit/Ra 25 µm (0.625 µm).
4. Electropolish is available for stainless-steel floats up to 240 Grit/Ra 15 µm (0.375 µm).
5. When the magnet is not shown, the magnet is positioned at the center line of float.
6. Offset weight option: A weight is installed in the float to bias, or tilt, the float installed on the transmitter tube so that the float remains in contact with the transmitter tube at all times. The offset option is required for installations that must conform to ATEX standards.
7. Drawings contained in this document are for reference only. Contact the factory for engineering drawings.
8. \*Call for specific lead times. Typical lead time exceeds lead time of the transmitter.


#### STANDARD PRODUCT FLOAT

Float and dimension reference	Pressure	Temp.	Magnet offset	Specific gravity	Material	Weight offset	Part number
 <p>18 mm (0.7 in.) dia. 77 mm (3.01 in.) 47 mm (1.85 in.) dia.</p>	29.3 bar (425 psi)	149 °C (300 °F)	No	0.65	SS	No	251981-1
				0.67	SS	Yes	251981-2*
				0.68	Hastelloy C	No	251981-3
				0.71	Hastelloy C	Yes	251981-4*




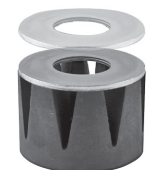
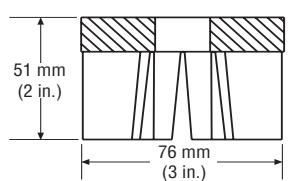
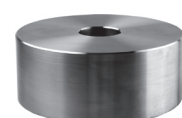
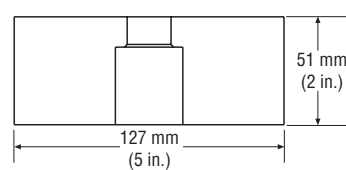

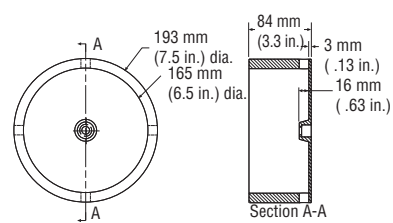
#### SANITARY FLOAT

Float and dimension reference	Pressure	Temp.	Magnet offset	Specific gravity	Material	Weight offset	Part number
	10.3 bar (150 psi)	149 °C (300 °F)	Yes	0.66	SS 200 Grit/ Ra 25 µm (0.625 µm)	No	401513-1
					Yes	401513-2*	
					SS 240 Grit/ Ra 15 µm (0.375 µm)	No	401513-3*
					Yes	401513-4*	

#### LONG-GAUGE FLOAT

Float and dimension reference	Pressure	Temp.	Magnet offset	Specific gravity	Material	Weight offset	Part number
 <p>127 mm (4.98 in.) 116 mm (4.55 in.) 28 mm (1.1 in.) 130 mm (5.11 in.) Magnet</p>	37.9 bar (550 psi)	149 °C (300 °F)	No	0.44	SS	No	201248-1
						Yes	201248-2*
				0.90 - 0.96	SS	No	252959-1
						Yes	252959-2*
				1.03 - 1.10	SS	No	252960-1*
						Yes	252960-2*

## Programming and hardware accessories

PROGRAMMING ACCESSORIES		Part Number	
	<b>HT100 Hand Held Terminal</b> M-Series Model MG Transmitter with DDA output Remote setup, troubleshooting, and maintenance	251259	
SETUP SOFTWARE		Part Number	
	<b>M-Series Model MG with Modbus</b> PC setup software on CD Includes RS-485 to RS-232 adapter, part no. 380075	625051	
	<b>M-Series Model MG with Modbus</b> PC setup software on CD	625052	
HARDWARE		Part Number	
	<b>RS-485 to RS-232 adapter converter</b> (B & B Electronics)	380075	
MAGNET AND WEIGHT ASSEMBLIES		Part Number	
	 51 mm (2 in.) 76 mm (3 in.)	<b>150 lb. Pull Magnet</b> For LDF long transmitter and M-Series transmitters. (Top ring must be removed before installation)	560604
	 127 mm (5 in.) 51 mm (2 in.)	<b>Standard 11 lb. Weight</b> for M-Series transmitters.	401059
	 193 mm (7.5 in.) dia. 165 mm (6.5 in.) dia. 84 mm (3.3 in.) 3 mm (.13 in.) 16 mm (.63 in.) Section A-A	<b>Low Liftoff 11 lb. Weight Assembly</b> Use with float part no. 252999	402364

Document Part Number: 550784 Revision I 01-11, 02-11

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